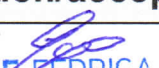

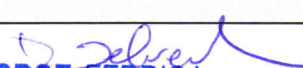

 <b>FORGE FEDRIGA</b>	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: QTR-F51002
					Rev. No.: 1
<b>Manufacturer name/address/ Web page:</b>	FORGE FEDRIGA S.r.l. Via dell' Artigianato 13, 25040 Cividate Camuno ( BS ) Italy www.forgefedriga.com				
<b>Reference standard</b>	NORSOK Standard M-650 Edition 4, September 2011				
<b>Material designation and MDS No.:</b>	ASTM A182 F51 acc.to MDS D44 Rev.5				
<b>Manufacturing Summary doc. No.:</b>	MS-F51002				Rev. No.: 1
<b>Products and manufacturing process(es):</b>	OPEN DIE FORGINGS : - Solid forgings - Rings and Hollow forgings Note: This QTR covers all forms and shapes under the same manufacturing summary (except flanges *)				
<b>Mandatory conditions and sub-contractors:</b>	- Heat treatment operation will be performed in FORGE FEDRIGA S.r.l. location : use of the FURNACE N° 7 is a mandatory requirement.				
<b>Other information:</b>	- N.D.T. operation : ONLY IF AGREED IN ORDER. - PICKLING operation : ONLY IF AGREED IN ORDER. - VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON OCTOBER 2014 - (*) Note: Rev.1, one editorial change				
<b>Qualification expires:</b>	5 years after " Signature / Date " below mentioned ( Qualification expires date : 16/02/2020 )				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forged «DISC»	Dwg 03/F51 Rev.0 Specimen n° I-14-0414-02-A	250 mm	0-250 mm	630 Kg	All
Forged «RING»	Dwg 04/F51 Rev.0 Specimen n° I-14-0414-01-A	250 mm	0-250 mm	1140 Kg	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b> Forge Fedriga S.r.l.	<b>Prepared by/Date:</b>   <b>FORGE FEDRIGA</b> PIERANDREA GALLI Materials Engineer Galli Pierandrea ( 10/12/2015 )		<b>Checked by/Date:</b>   <b>FORGE FEDRIGA</b> DOMENICO DELVECCHIO Technical Director Del Vecchio Domenico ( 10/12/2015 )		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.          This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
<b>Qualified/Accepted by (company name /address):</b> CCI Valve Technology GmbH ( Vienna – Austria )			<b>Signature/Date:</b> 10.12.2015 