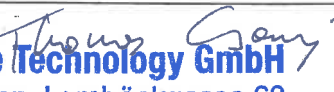


 FORGE FEDRIGA ADVANCED FORGING SOLUTIONS	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: QTR-F51002		
			Rev. No.: 3		
Manufacturer name/address/ Web page:	Forge Fedriga S.r.l. Via dell'Artigianato 13, 25040 Cividate Camuno (BS) Italy www.forgefedriga.com				
Reference standard	NORSOK M-650, Edition 4, september 2011				
Material designation and MDS No.:	ASTM A182 F51 & F60 acc. to MDS D44, Revision 6.				
Manufacturing Summary doc. No.:	MS-F51002			Rev. No.: 3	
Products and manufacturing process(es):	OPEN DIE FORGINGS: - Solid forgings - Rings and Hollow forgings Note: This QTR covers all forms and shapes under the same manufacturing summary (except flanges required to be tested according to MDS D44, Revision 6)				
Mandatory conditions and sub-contractors:	- Heat treatment operation will be performed in Forge Fedriga S.r.l. location: use of the FURNACE N° 7 is a mandatory requirement.				
Other information:	- N.D.T. operation: ONLY IF AGREED IN ORDER. - PICKLING operation: ONLY IF AGREED IN ORDER. - VERIFICATION OF THE HEAT TREATMENT PROCEDURE WAS PERFORMED ON OCTOBER 2014				
Qualification expires:	5 Years after: "Signature/Date" Below mentioned (qualification expires: 14/04/2030)				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forged «DISC»	Dwg 03/F51 Rev.0 Specimen n° I-14-0414-02-A	250	0+250	630	All
Forged «RING»	Dwg 04/F51 Rev.0 Specimen n° I-14-0414-01-A	250	0+250	1140	All
Qualification/acceptance signatures					
Manufacturer: Forge Fedriga S.r.l.	Prepared by/Date:   FORGE FEDRIGA PIERANDREA GALLI Materials Engineer Galli Pierandrea (14/04/2025)		Checked by/Date:   FORGE FEDRIGA DIEGO DO Technical Manager Do Diego (14/04/2025)		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address): CCI Valve Technology GmbH (Vienna – Austria)			Signature/Date:  CCI Valve Technology GmbH A-1230 Wien, Lemböckgasse 63 Tel. 0043-1-869 27 40		

17.04.2025