

 FORGE FEDRIGA s.r.l. ADVANCED FORGING SOLUTIONS	Manufacturing procedure conformity record (MPCR) ISO 17782		MPCR. No.: F55005 Rev. No.: 0		
Manufacturer name/address/ Web page:	FORGE FEDRIGA s.r.l. Via dell'Artigianato, 13 25040 Cividate Camuno (BS) – Italy www.forgefedriga.com				
Reference standard	ISO 17782:2018				
Material designation and MDS No.:	ASTM A182M-24c F55 (UNS S32760) Norsok M-630:2020 MDS D54 Rev.6 Norsok M-630:2020 MDS DH54 Rev.1				
Manufacturing Procedure Summary doc. No.:	MPS-F55005	Rev. No.: 1			
Products and manufacturing process(es):	OPEN DIE SHAPED FORGING Weld neck flanges (ASME type and Compact), Hollow forgings and Hubs				
Mandatory conditions and sub-contractors:	- The heat treatment shall be performed in Forge Fedriga using the furnace n° F12				
Other information:	- Verification of the heat treatment procedure has been performed on 12/11/2025; - N.D.T.: ONLY IF AGREED IN ORDER (Ultrasonic exam mandatory when MDS DH54 is applied); - PICKLING operation: ONLY IF AGREED IN ORDER.				
Qualification expires:	27/02/2031 (5 years after the issuing date)				
Tested and qualified thickness and mass					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece mass kg	Qualified mass kg
Open die shaped forgings Weld neck flanges (ASME type and Compact), Hollow forgings and Hubs	Drawing n° I-25-0101-01A-PP Rev.0	250	0 - 250	1460	0 – 5000
Qualification/acceptance signatures					
Manufacturer: FORGE FEDRIGA srl	Prepared by/Date: 27/02/2026  FORGE FEDRIGA Ing. MARCO GAZZOLI Technical Project Manager Gazzoli Marco	Checked by/Date: 27/02/2026  FORGE FEDRIGA DIEGO DO Technical Manager Do Diego			
The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials. This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.					
Qualifying Company:  FREUDENBERG INNOVATING TOGETHER Freudenberg Flow Technologies Tollbugata 49 / 3044 Drammen / NORWAY www.filttech.com			Signature/Date: 27.02.2026 		